

ABSTRACT

A bullet sizing and lubricating device is mountable in an ammunition reloading press to perform bullet sizing and lubricating in one stage with only a single operation of the press lever by using the force generated by the sizing operation to pressurize lubricant causing the lubricant to flow through ports to lubricate a bullet, the device simultaneously performing the sizing of one bullet and the lubrication and expulsion of a previously sized bullet as the bullets are passed axially through the device, the lubricant being pressurized by a piston engaged by a slidably sizing die while a previously sized bullet is retained within a lubricating assembly.